

FINISHING PROCESSES

Staining Process (stain is sprayed)

1. Stain is applied and panels are immediately wiped and left to dry.
2. Panels are repaired. Any imperfections that show up after the stain is applied are removed. Stain is evened out if necessary.
3. Panels are sealed with a vinyl sanding sealer*.
4. Panels are lightly sanded.
5. A semi-gloss high performance pre-catalyzed lacquer* is sprayed on and left to dry.
6. Panels are checked for flaws and fixed as needed.

*Products are for industrial use only and not available to the public.

Painting Process (paint is sprayed)

1. Panels are primed*.
2. Panels are machine sanded, checked for flaws and hand sanded.
3. Panels are reprimed and resanded lightly.
4. Panels are painted with the first coat* of paint and left to dry.
5. Panels are painted with the final coat of paint and left to dry.
6. Panels are checked for flaws and repainted if necessary.

*Primer and first coat are for industrial use only and not available to the public.